



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB T101530
Job Sheet 181234



Part No: RB T101530

Job Qty: 1 ea

Part Name: Bearing Roller Tool (-3/-5)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/24/18

Job Tracking No:

Due Date: 7/26/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB T101530 Rev A IPP Rev A 18.03.05 New issue DP Verify DD/IPP Rev. B 18.07.04 new DWG.DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs	7/26/18	7/26/18	0.00	0.10	Small Fab-3		MLC
120	QC	1 pcs	7/26/18	7/26/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	1 Ea	7/26/18	7/26/18	0.00	0.00	QC21		MLC

Part Op
Descriptions: 110 - Pick and pack case.

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3-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1040-E	Case	1 pcs (1 ea)	90-Start up Operation	
RB T101530-3	Bearing Roll Stake Tool Assembly	1 Ea (1 ea)	90-Start up Operation	5050 5100564
RB T101530-5	Bearing Roll Stake Tool Assembly	1 Ea (1 ea)	90-Start up Operation	5099100

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1040-E	1	1	0
	RB T101530-3	1	1	0
	RB T101530-5	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order De		Disposition		Completed By																	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL : 1 613 832-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 08/09/18 CONTAINER NO: S100715 Part: RB T101530 Job No: 161234 Serial No/Batch: S100715 Revision: A Inspector: Exp Date: Instructions:				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
Root Cause <table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width: 100%;"> <tr> <td style="width: 50%;"> Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐														
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